XXL Chuck Extension

The extension for all Albrecht APC chucks. Slim and long. The solution for all difficult to access processing zones. Safe transmission of clamping force and torque. For drilling, tapping, sinking, reaming, etc.
Internal coolant supply.
Run-out < 0.05 mm. Drilled through for coolant supply.



Cylindrical shank 12 mm — 3,0 - 6,0 mm

L	Part.No.	Coolant	D	kg
150	340 0615 812 0	Central	12	0,10
250	340 0625 812 0	Central	12	0,17
355	340 0635 812 0	Central	12	0,24

Cylindrical shank 16 mm — 6,0 - 8,0 mm

L	Part.No.	Coolant	D	kg
150	340 0815 816 0	Central	16	0,15
250	340 0825 816 0	Central	16	0,28
350	340 0835 816 0	Central	16	0,40

Cylindrical shank 18 mm — 8,0 - 10,0 mm

L	Part.No.	Coolant	D	kg
150	340 1015 818 0	Central	18	0,19
250	340 1025 818 0	Central	18	0,36
350	340 1035 818 0	Central	18	0,53

Cylindrical shank 20 mm — 11,0 - 12,0 mm

L	Part.No.	Coolant	D	kg
150	340 1215 820 0*	Central	20	0,27
250	340 1225 820 0*	Central	20	0,50
350	340 1235 820 0*	Central	20	0,73

* with active face (AF9), only suitable for tapping

Collets

For Cylindrical shank 12 mm — 3,0 - 6,0 mm

D	Part.No.	AF	kg
3	146 1203 000 0	9	0,02
4	146 1204 000 0	9	0,02
5	146 1205 000 0	9	0,02
6	146 1206 000 0	9	0,02

For Cylindrical shank 16 mm — 6,0 - 8,0 mm

D	Part.No.	AF	kg
6	146 1606 000 0	12	0,02
7	146 1607 000 0	12	0,02
8	146 1608 000 0	12	0,02

For Cylindrical shank 18 mm — 8,0 - 10,0 mm

D	Part.No.	AF	kg
8	146 1808 000 0	14	0,04
9	146 1809 000 0	14	0,04
10	146 1810 000 0	14	0,04

For Cylindrical shank 20 mm — 11,0 - 12,0 mm

D	Part.No.	AF	kg
11	146 2011 000 0	16	0,05
12	146 2012 000 0	16	0,05

special size and sealed for tools with internal coolant supply on request



Accessories

XXL-Wrench

For Cylindrical shank	Part.No.	AF
12	149 0000 934 1	9
16	149 0000 934 2	12
18	149 0000 934 3	14
20	149 0000 934 5	16

